




WG2634859 - DATASHEET - FORD

REFERENCE																	
HEAD GASKET WG2634859	MATERIAL -	HEAD BOLTS -	PISTON PERTRUSION -														
THICKNESS -	NOTCHES -	HEAD BOLT LENGTH -	BORE/DIA PISTON 73mm														
APPLICATION																	
ENGINE CODE M2DA/ M1DA (ECOBOOST)	ENGINE CC 998	FUEL TYPE PETROL	CYLINDERS 3														
TIGHTENING PROCEDURE																	
(9.8 N.m = 7.2 lb.ft)		(1 lb.ft = 1.35 N.m)															
1). 20 N.m 2). 40 N.m 3). -45 ° 4). 30 N.m 5). +90 ° 6). +90 °		1). 15 lb.ft 2). 30 lb.ft 3). -45 ° 4). 22 lb.ft 5). +90 ° 6). +90 °															
RETIGHTENING			LOOSEN 90 DEGREES OR TIGHTEN BOLT BY RESPECTING THE SPECIFIED TORQUE AND ORDER.														
NO																	
TIGHTENING ORDER			RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT, LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET) OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT.														
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6	2	4	8														
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5	3	1	7														

SURFACE ROUGHNESS	
MULTILAYER STEEL GASKET	
ALUMINIUM	0.5 / 1.0 um
CAST IRON	1.5 / 1.8 um
SANDWICH GASKET	
ALUMINIUM	2.3 um MAX
CAST IRON	3.8 um MAX

HEAD BOLTS MUST BE REPLACED



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